## **Process Gauges** SOLFRUNT® 4-1/2" Test Gauges

SG Products

#### DESCRIPTION

U.S. Gauge

Series 1400 4-1/2" SOLFRUNT test gauges are designed to combine laboratory test gauge accuracy with carrying case or rolling test stand portability, and frequently are permanently installed on instrument shop test benches or test panels. These gauges feature a solid front case, which provides a partition between the pressure measuring element and the window with a pressure relieving back. Accurate gauge reading is accomplished by sighting the knife edge of the indicating pointer with the paralleling



simultaneously eliminating the pointer's image on the mirrored dial edge. An adjustable pointer provides front zero adjustment. Other calibration adjustments can be made from the back without removal from the case. Metric ranges are available upon request.

#### STANDARD RANGES

pressure graduation, while

MAXIMUM INDICATION	FIGURE INTERVALS		
15	1	0.05	
30	2	0.1	
60	5	0.2	
100	5	0.5	
160	10	1	
200	10	1	
300	20	1	
400	20	2	
600	50	2	
1000	50	5	
1500	100	5	
2000	100	10	
3000	200	10	
5000	200	20	
30" Hg VAC	2" Hg VAC	0.1" Hg VAC	

Pressure ranges in psi unless otherwise indicated

#### SPECIFICATIONS

DIAL SIZE: 4-1/2"

CASE: SOLFRUNT, Cast aluminum, black finish with aluminum pressure relieving back 1403: Front flanged for panel mounting 1404: Flangeless for stem mounting

LEVEL MATE

RING: 1403: Steel hinged, black finish; 1404: Aluminum snap-lock bayonet, black

WINDOW: Molded acrylic with gasket

POINTER: Knife-edged, black, adjustable

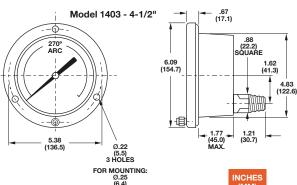
DIAL: White coated aluminum with black markings and mirrored edge

MOVEMENT: Geared ARC-LOC® with parts of phosphor bronze and stainless steel to minimize friction and wear

**BOURDON TUBE: Silver brazed** Phosphor bronze: 30" Hg VAC through 60 psi Beryllium copper: 100 through 5000 psi

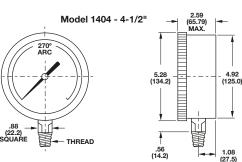
CONNECTION: 1/2-14 ANPT standard (1/4-18 ANPT optional), brass

ACCURACY: ±0.25% of span (Grade 3A)



(6.4) MINIMUM. 3 HOLES EQUALLY SPACED





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ISO 9001 REGISTERED MANUFACTURER

For Gauges/Thermometers: U.S. GAUGE 820 Pennsylvania Blvd. Feasterville, PA 19053 U.S.A. Tel: (215) 355-6900 Fax: (215) 354-1802 www.ametekusg.com Customer Service Tel: (863) 534-1504 Customer Service Fax: (863) 533-7465

For Electronic Products: PMT PRODUCTS 820 Pennsylvania Blvd. Feasterville, PA 19053 U.S.A. Tel: (215) 355-6900 Fax: (215) 354-1800 www.ametekusg.com

For Diaphragm Seals: **M&G PRODUCTS** 8600 Somerset Drive Largo, FL 33773 U.S.A. Tel: (727) 536-7831 Fax: (727) 539-6882 www.ametek.com/tci

**A30** 

### **Process Gauges** SOLFRUNT<sup>®</sup> 6" Test Gauges

**G** Product

#### DESCRIPTION

U.S. Gauge

Series 1400 6" SOLFRUNT test gauges are used in instrument shops, laboratories and other critical applications, where a high degree of accuracy is required and operator error must be minimized. Panel or stem mounted, these gauges offer the same accuracy, case, dial, and calibration features as the 4-1/2" series, except with better readability because of increased length of graduated arc. Metric ranges are available upon request.





#### SPECIFICATIONS

DIAL SIZE: 6"

CASE: SOLFRUNT, cast aluminum, black finish with BUNA-N® pressure relieving back 1403: Front flanged for panel mounting

1404: Flangeless for stem mounting

RING: 1403: Steel hinged, black finish; 1404: Aluminum, threaded, black finish

LEVEL MATE

WINDOW: Molded acrylic with gasket

POINTER: Knife-edged, black, adjustable

DIAL: White coated aluminum with black markings and mirrored edge

MOVEMENT: Geared ARC-LOC® with parts of phosphor bronze and stainless steel to minimize friction and wear

BOURDON TUBE: Silver brazed Phosphor bronze: 30" Hg VAC through 60 psi Beryllium copper: 100 through 5000 psi

CONNECTION: 1/2-14 ANPT standard (1/4-18 ANPT optional), brass

ACCURACY: ±0.25% of span (Grade 3A)

#### STANDARD RANGES

MAXIMUM INDICATION	FIGURE INTERVALS	SMALLEST INTERVALS
15	1	0.05
30	2	0.1
60	5	0.2
100	5	0.5
160	10	1
200	10	1
300	20	1
600	50	2
1000	50	5
1500	100	5
2000	100	10
3000	200	10
5000	200	20
30" Hg VAC	2" Hg VAC	0.1" Hg VAC

Model 1403 - 6" .64 (16.3) Ð .88 (22.2) SQUARE 7.72 (196.0) 1.62 (41.1) - FE 2.19 (55.6) 1.24 (31.4) 7.0 (177.8) Ø.28 (7.1) 3 HOLES FOR MOUNTING:

(7.9) MINIMUM, 3 HOLES EQUALLY SPACED



6.31 (160.3)

Pressure ranges in psi unless otherwise indicated

2.89 (73.4) MAX. Model 1404 - 6" 6.41 (162.7) 6.44 THREAD 1.13 1.28 (32.4)

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(22.2) SQUARE



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# Process Gauges SOLFRUNT<sup>®</sup> Test Gauges

#### **SPEC NUMBER SELECTION CHART**

Test Gauges	Model No. 1404 1/2-14 ANPT, Low Mount Phosphor Bronze (30" Hg VAC through 60 psi) Beryllium Copper (100 psi through 5,000 psi)		Model No. 1403 1/2-14 ANPT, Lower-Back Mount	
Bourdon Tube Connection			Phosphor Bronze (30" Hg VAC through 60 psi) Beryllium Copper (100 psi through 5,000 psi)	
	Brass	Brass	Brass	Brass
Size	4-1/2"	6"	4-1/2"	6"
Range	Spec No.	Spec No.	Spec No.	Spec No.
0 - 30" Hg	132243	132577	132258	132592
0 - 15 psi	132240	132578	132255	132593
0 - 30 psi	132241	132579	132256	132594
0 - 60 psi	132242	132580	132257	132595
0 - 100 psi	132244	132581	132259	132596
0 - 160 psi	132245	132582	132260	132597
0 - 200 psi	132246	132583	132261	132598
0 - 300 psi	132247	132584	132262	132599
0 - 400 psi	132248	-	-	-
0 - 600 psi	132249	132586	132264	132601
0 - 1000 psi	132250	132587	132265	132602
0 - 1500 psi	132251	-	-	132603
0 - 2000 psi	132252	132589	132267	132604
0 - 3000 psi	132253	132590	132268	132605
0 - 5000 psi	132254	132591	132269	132606

\* 1/4-18 ANPT available - use 133XXX when ordering

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